

BYD: Electric Buses for the UK

BYD Co Ltd



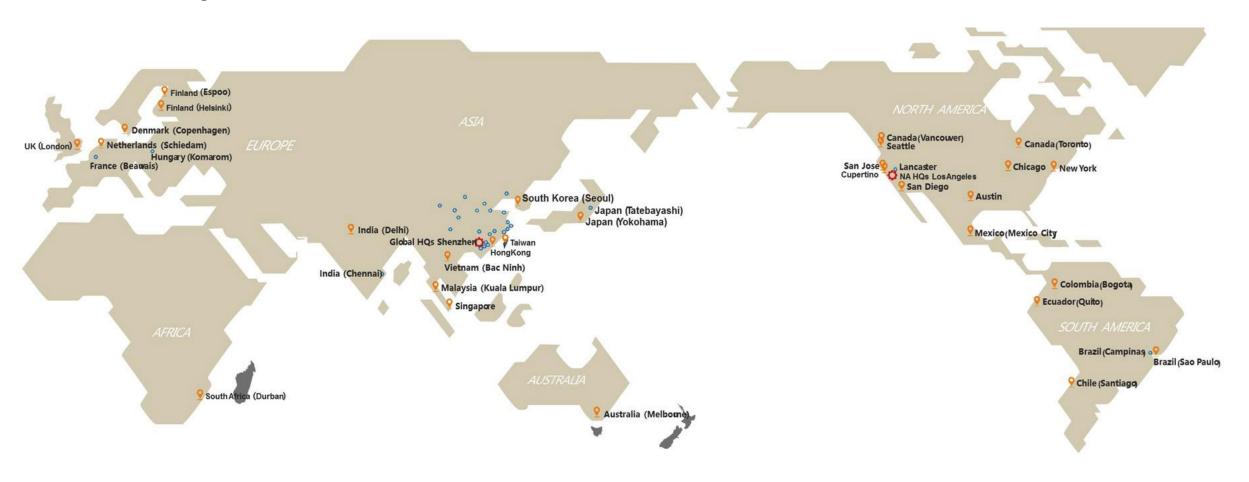
- 1995 Founded as a lithium-ion battery developer / manufacturer
- 2002 Listed on Hong Kong stock exchange
- 2003 Vehicle manufacture starts
- 2008 Warren Buffett's Berkshire Hathaway Inc. acquires 10% share in BYD for \$230m
- 2010 Joint venture with Daimler AG to develop Denza electric car brand for Chinese market
- 2016 Samsung acquires 2% share in BYD for \$449m
- 2016 Europe's biggest single electric bus fleet (51 buses) delivered to Go Ahead London
- 2017 First European bus assembly plant opens in Komarom, Hungary (capacity up to 400 units per year)
- 2017 Total annual BYD bus production 14000 units
- 2018 Second European bus assembly plant opens in Beauvais, France (capacity up to 200 units per year)
- 2019 50000th BYD electric bus built

Now the world's largest manufacturer of rechargeable batteries and new energy vehicles, and a leading-edge provider of Green Energy Technologies. 13% of global electric car and van market; over 20000 electric buses delivered − 27% market share in Europe with 129 buses delivered by June 2017. Monorail system launched in 2016. Revenues of €13.58 billion (2017).

Global Reach

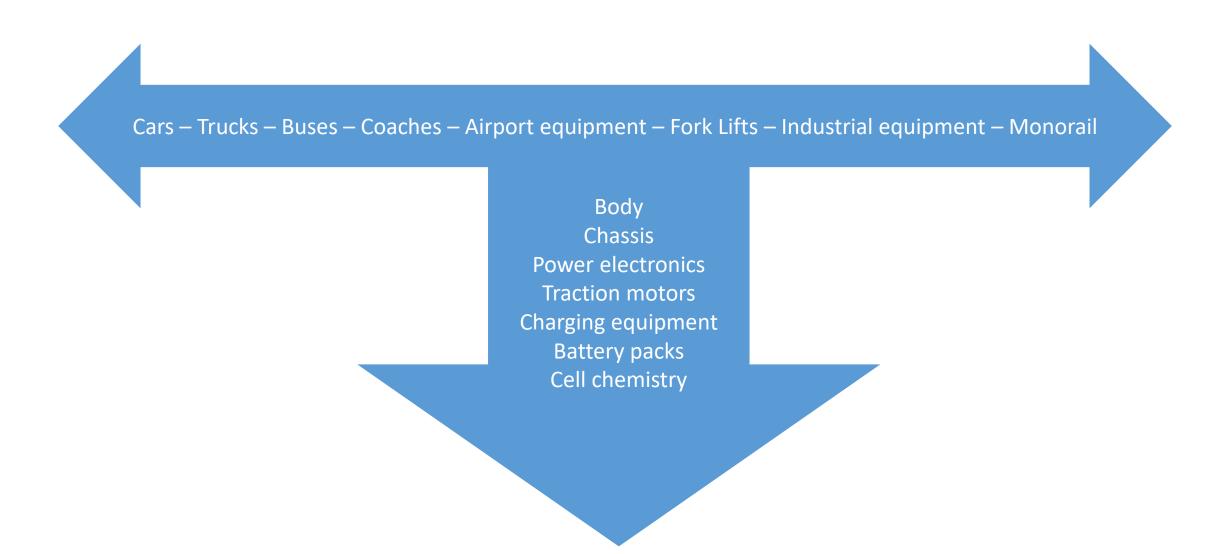


33 Manufacturing Sites, **27** Branches



Breadth and Depth





Wide Global Product Portfolio





Battery Technology



- World leader in lithium battery development and manufacture
- Three battery factories with combined capacity of around 28 GWh per year
 - Planned increase to 60 GWh per year by 2020
- Highly automated processes

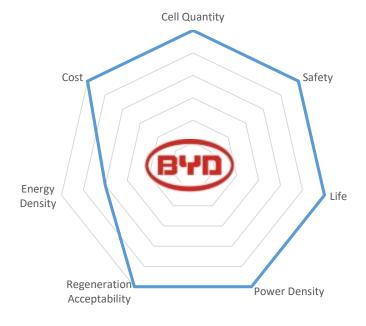




Lithium Cell Chemistries



LFP: LiFePO₄

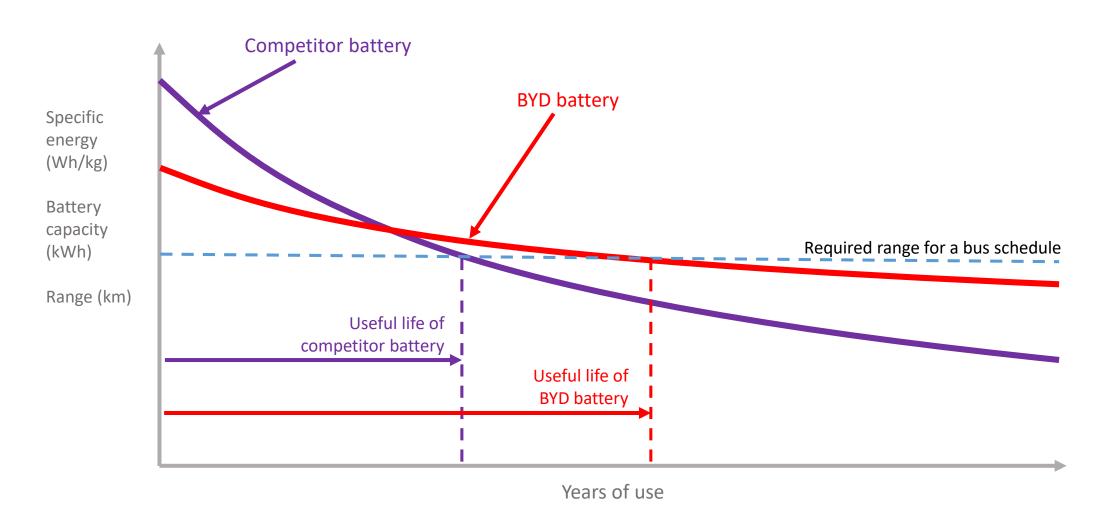


NCM: LiNiMnCoO₂



Capacity and Cycle Life





European Facilities





European headquarters, Rotterdam



Bus assembly plant, Hungary: opened 2017



Bus assembly plant, France: opened 2018



London office: opened 2016



UK Service Centre, Iver: opened 2018



UK Bus Strategy



- Partnership with Alexander Dennis
 Leveraging ADL's market knowledge and body capabilities
- 12m, 10.8m and 10.2m single deck already available
- BYD/ADL double deck stating deliveries into London Following successful field trials of five BYD bodied electric double deckers in London
- 9.6m derivative available later in 2019

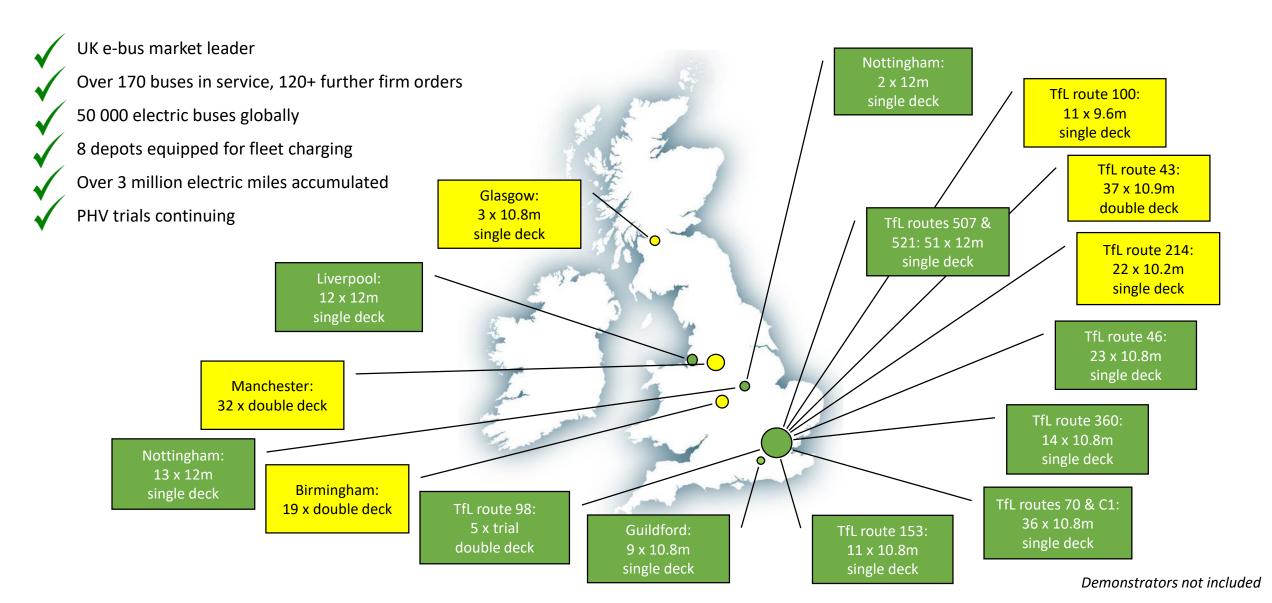






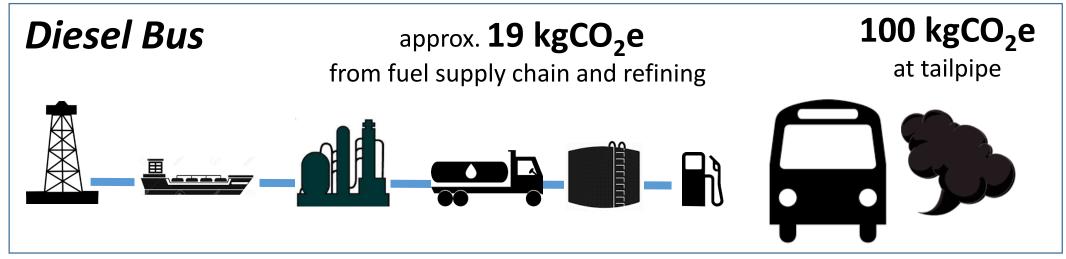
Achievements to Date

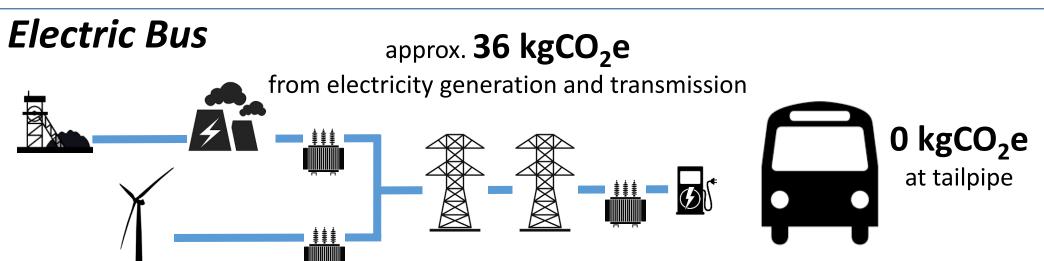




Environmental Impact







6070%
Overall Saving

AC Charging



- Compact, low cost chargers
- Facilitates a charger for every vehicle
- Can be managed across a site by a local network control system
- Can log charging events and energy consumption vehicle-by-vehicle
- Potential for V2G or V2V

Dimensions	mm (L/W/H)	400 x 200 x 690
Weight	kg	30
Voltage	V	400 (3 phase)
Max power	kW	40 x 2
Max current	Α	126
IP rating		IP65
Cable length options	m	3 (standard) 5 (option)
Plug configuration		Twin plugs



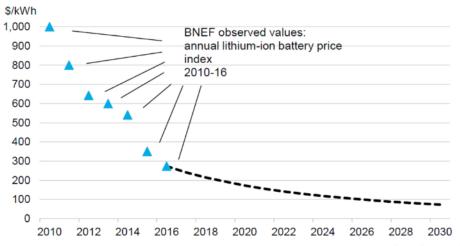


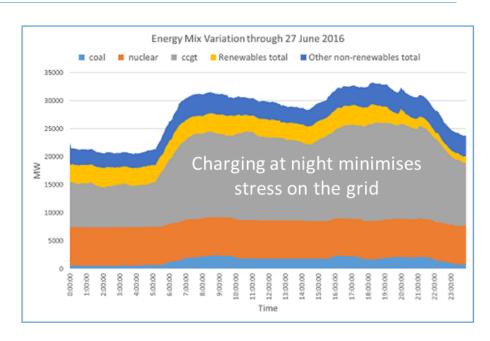
Overnight Charging

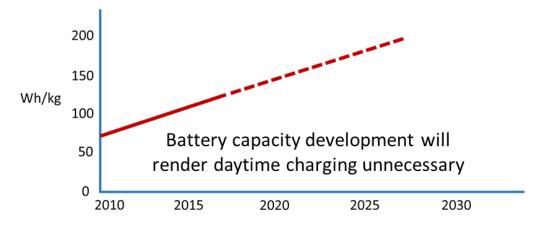


Overnight charging will become the dominant strategy for electric buses

- Charging infrastructure installations are quicker, cheaper and safer to deploy at bus garages than public-realm locations.
- Public-realm locations (bus stations, bus stands, etc) are usually very space constrained.
- Night-time charging avoids electricity use during peak demand times and has a lower carbon signature.
- Minimal impact on bus schedules.
- Much lower cost per charger.
- More flexibility in charging time management.
- Fewer battery cycles per year, giving increased battery life.
- Higher charging efficiency the losses during 300kW charging would be about 14 times higher than for 80 kW charging on an equivalent battery.
- Lowest possible C-rates which will significantly improve cell life.







Electrification Planning and Project Delivery



- Schedule assessment
- **Energy modelling**
- **Demonstrator loans**
- Charging strategy recommendations
- Parking layouts

- Liaison with infrastructure partners
- Project management and coordination



Charging Management System definition

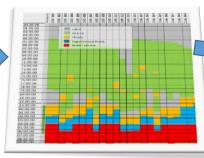


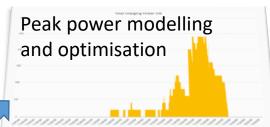
Vehicle orders

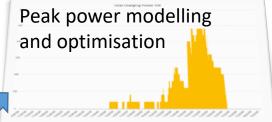


Route schedule

Battery utilisation modelling







Charger installation proposals



Site works

Parking layouts



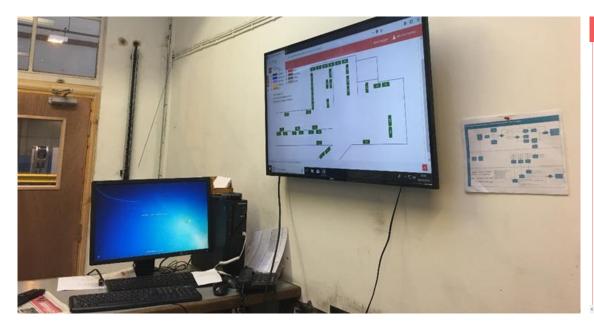
Electricity use	predictions
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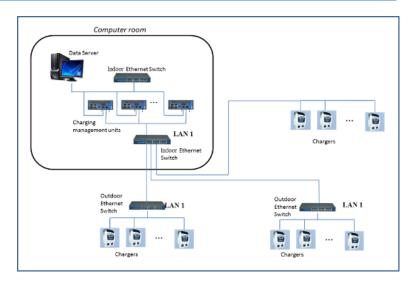
otal distance km	5744.
otal drive time (decimal hours)	351.
otal energy used kWh	5169.
otal energy into battery kWh	5169.
otal energy at point of supply kWh	5619.
ercentage off peak energy	71.69
ak power to garage MW	0.9

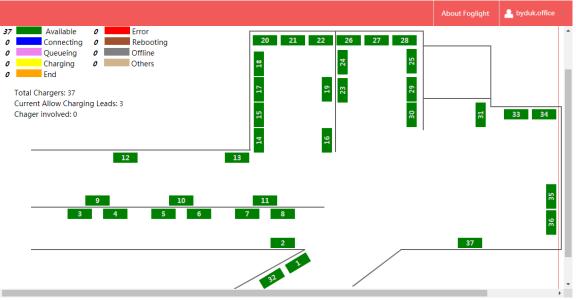
Charging Management System (CMS)



- All chargers at a depot managed by a local control network
- Site power constraints can be set, variable by time-of-day
- Priority levels can be set for each charger (e.g. according to run-out sequence)
- Buses with very low state-of-charge can automatically queue-jump
- Real-time status display
- Automatic email alerts in the event of major faults
- Statistical reporting

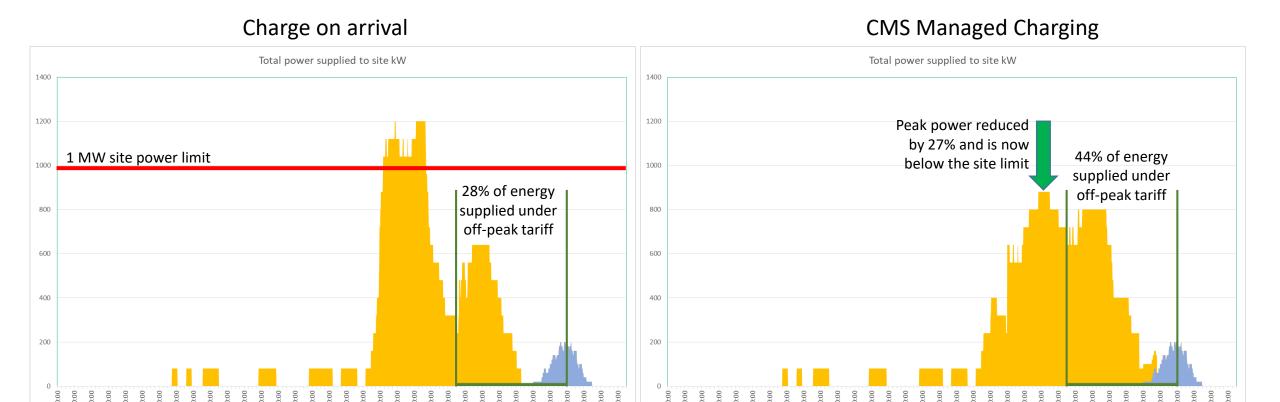






CMS: UK Urban Bus Fleet Example

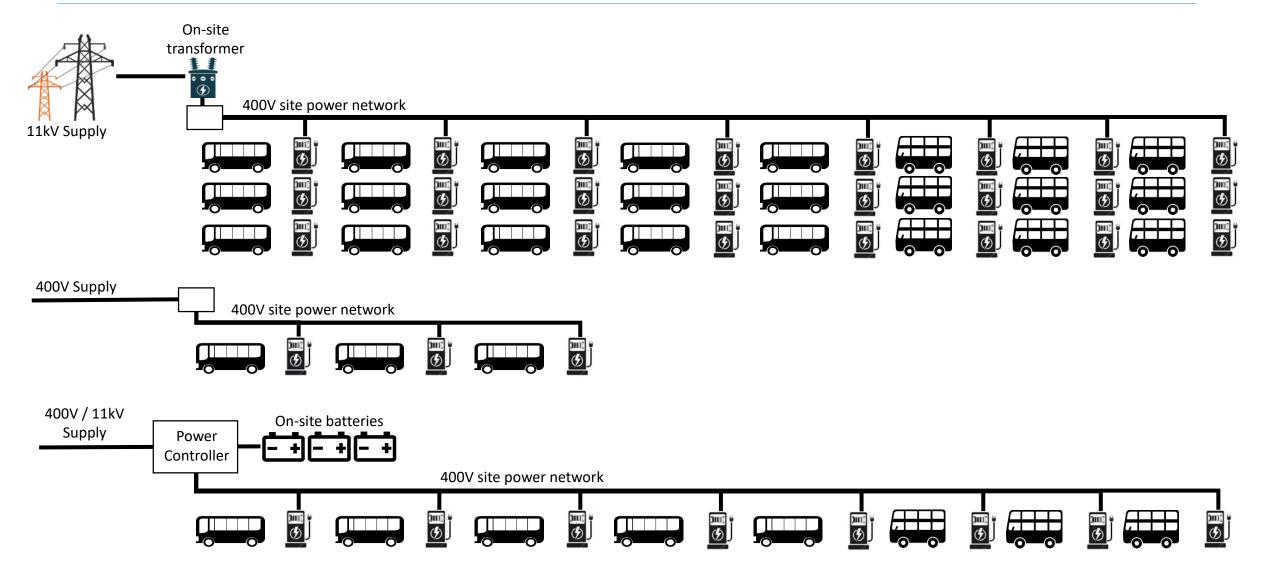




The same total energy is supplied in both cases

Power Supply Configurations





UK R&D: Vehicle-to-Grid

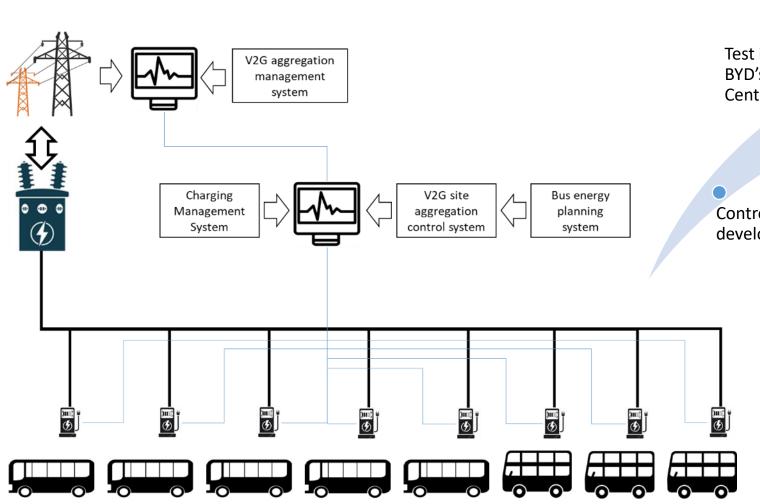












Test installation at BYD's Iver Service Centre

Full scale operation at Northumberland Park

Controls development

Three year project, £2.41m Budget

Advisory Group

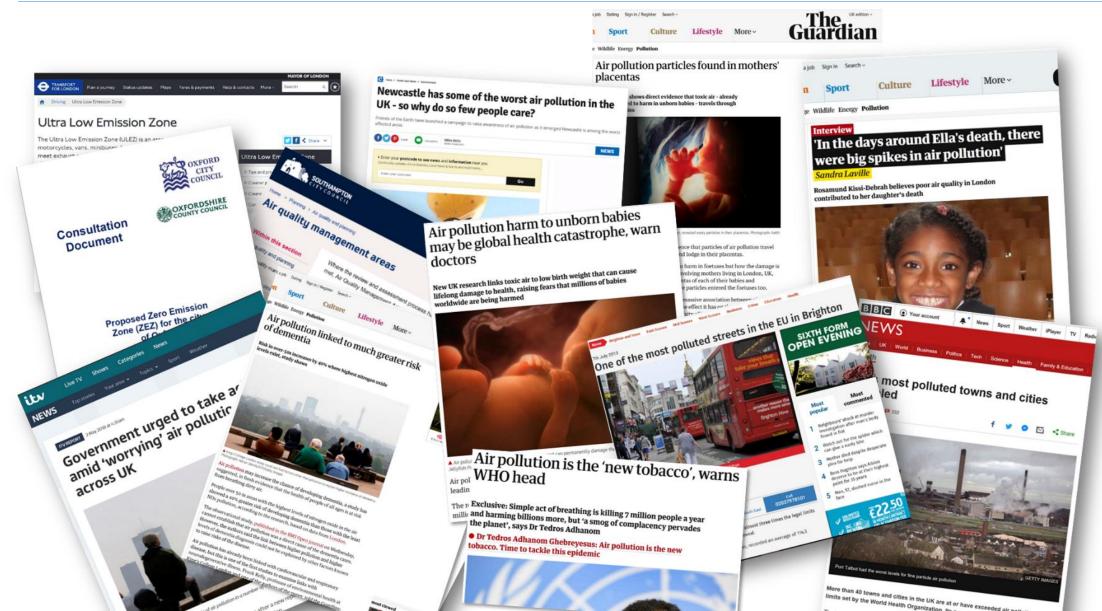






The Challenge of Air Quality







The Challenge of Global Warming



Thank You



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